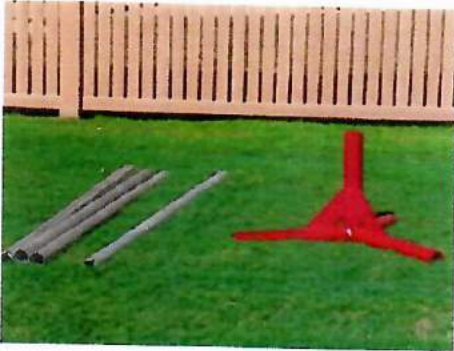


# Instructions for assembling stand



Lay your parts out. You should have 5 parts. Stand, 3 legs and one upright



Insert the 3 legs into the leg pipe on the stand with the slot pointing up and tighten set screws.



Insert the upright into the upright pipe on the stand with the slots lined up with the legs

# Instructions for assembling scratcher



Lay out your parts. You should have 7 parts. (1) 10" tank or 14" tank, (1) spring, (1) spring rod with square end, (1) spring rod with round end, (1) scratcher, (1) chain, (1) 6' Wik roll.



Insert the 6' wik roll through the scratcher and into the boot until the wik roll is in all the way.



Hook the chains onto the tabs on the bottom of the tank. Make sure the flanges on the wik roll cap are placed over the tabs.



Run the spring rod with the square end through the chains on the top of the tank until the chain is in the corners of the square end.



Pinch the end of the spring rod so that the hooked ends are beside one another and insert spring.



Place the chain onto the spring rod with the round end and feed the chain and rod through the spring from the tank end.

This completes the assembly of the scratcher.

# Instructions for installing scratchers to stand



Stand on a tailgate, ladder or something safe. Hook the 3<sup>rd</sup> or 4<sup>th</sup> link in a slot at the top of the upright.



Pull the chain on the other end and hook it in the slot of the leg that is in line with the slot you used on the upright. It is best with 2 people, one person pulling down on the tank to compress the spring and the other person hooking the chain in place. If installing more than one scratcher repeat steps. If installing the scratcher on the supreme or ultimate the process is the same.

## Instructions for installing mineral feeder and hood to stand



Stand on a tailgate, ladder or something safe. Using the stand you have already put together slide the tub support basket over the top of the upright and let it rest on the stand.



Slide the tub over the top of the upright and push it down into the tub support basket.



Slide the plastic sleeve over the top of the upright and down onto the tub support basket.



Slide the collar over the upright.



Place the collar approximately 26" to 30" from the top of the stand. If you are installing scratchers, you may even want to place it lower and then re-adjust it after you have installed the scratchers



Slide the hood assembly over the top of the upright and let it rest on the collar.



Slide the rubber gasket over the top of the upright. It will set right against the hood assembly when the hood has been adjusted to the correct height.

You are now ready to install the scratchers unless you are making an Ultimate.

## Instructions for assembling an Ultimate



Stand on a tailgate, ladder or something safe. Using the stand you have already put together slide the tub support basket over the top of the upright and let it rest on the stand.



Slide the tub over the top of the upright and push it down into the tub support basket.



Slide the plastic sleeve over the top of the upright and down onto the tub support basket.



Slide the collar over the upright.



Place the collar approximately 26" to 30" from the top of the stand. If you are installing scratchers, you may even want to place it lower and then re-adjust it after you have installed the scratchers



Slide the hood assembly over the top of the upright and let it rest on the collar.



Slide the rubber gasket over the top of the upright. It will set right against the hood assembly when the hood has been adjusted to the correct height.



Slide the arm over the upright and tighten the set screws with about 1" between the top of the hood and the arm.





With the hooks provided hook the DairyMatic to the loops on the support bar.